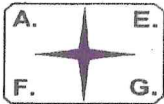






| | | | | | |
|--|---|----------------------------|--|-----------------------------|----------------------------|
|  | Qualification Test Record (QTR) NORSOK M-650 | | QTR. No.: 003QTR Rev. No.: 0 | | |
| Manufacturer name/address/ Web page: | F.lli Gandossi Acciaierie Elettriche S.p.A. Via Roma 23, 24027 – Nembro – Italy www.gandossifonderie.it | | | | |
| Reference standard | NORSOK M-650, Edition 4 | | | | |
| Material designation and MDS No.: | ASTM A351 CK3MCuN/UNS J93254; MDS R16/R16S Revision 6 | | | | |
| Manufacturing Summary doc. No.: | 003MS | Rev. No.: 0 | | | |
| Products and manufacturing process(es): | Sand castings | | | | |
| Mandatory conditions and sub-contractors: | - Heat treatment in furnace F1 (Manufacturer GF Elti) - Material testing by Element Material Technology, APAVE Italia CPM (*) (*)sub-supplier address as listed in relevant section of applicable Manufacturing Summary | | | | |
| Other information: | - RT by Duemme / Italtest N.D.T. / Mascia NDT (*) - Pickling and Passivation by BAMA (*) - Heat treatment verification carried out on 05 th July 2022 as per report GA-HTV-001/22 (*)sub-supplier address as listed in relevant section of applicable Manufacturing Summary | | | | |
| Qualification expires: | 07/2030 | | | | |
| Tested and qualified thickness and weight | | | | | |
| Products and manufacturing process(es): | Test record No. | Tested thickness mm | Qualified thickness mm | Test piece weight kg | Qualified weight kg |
| Sand castings | CERT834/25C | 150 | 150 | 360 | All |
| | | | | | |
| | | | | | |
| Qualification/acceptance signatures | | | | | |
| Manufacturer: | Prepared by/Date:  M.CARNITI / 31/07/2025 | | Checked by/Date:  E.GANDOSSI / 31/07/2025 | | |
| The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i> | | | | | |
| Qualified/Accepted by (company name /address):  VALVES Spa con socio unico Via Europa N°7 24069 GENATE SOTTO (BG) ITALY | | | Signature/Date:  A SALVETTI 31/07/2025 | | |